

Date: Wednesday, 4/26/2006 12:27:49 PM  
 User: Linda Lacelle

## Process Sheet

|   |                                     |
|---|-------------------------------------|
| <b>Customer</b> : CU-DAR001 Dart Helicopters Services               | <b>Drawing Name</b> : SEAL          |
| <b>Job Number</b> : 26849   |                                     |
| <b>Estimate Number</b> : 12202                                      |                                     |
| <b>P.O. Number</b> : N/A  | <b>Part Number</b> : D34681         |
| <b>This Issue</b> : 4/26/2006 <b>S.O. No.</b> : N/A                 | <b>Drawing Number</b> : D3468 REV A |
| <b>Prsht Rev.</b> : NC  | <b>Project Number</b> : N/A         |
| <b>First Issue</b> : N/A <b>Type</b> : SMALL / MED FAB              | <b>Drawing Revision</b> : A         |
| <b>Previous Run</b> : 26167   | <b>Material</b> : N/A               |
| <b>Written By</b> : <u>SEE COMMENT BELOW</u>                        | <b>Due Date</b> : 4/28/2006         |
| <b>Checked &amp; Approved By</b> : <u>SEE ABOVE USER &amp; DATE</u> | <b>Qty:</b> 10 <b>Um:</b> Each      |
| <b>Comment</b> : Est Rev: A New Issue 06-02-06 JLM                  |                                     |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |            |                                |
|-----|------------|--------------------------------|
| 1.0 | MSIL60S125 | high temp. silicone sheet .125 |
|-----|------------|--------------------------------|



**Comment:** Qty.: 0.1050 sf(s)/Unit Total : 1.0500 sf(s)  
 Material .125" Thick High Temp Silicone sheet  
 (M-SIL60S.125)  
 Batch: M100105

SB 06/04/26 10

|     |             |                               |
|-----|-------------|-------------------------------|
| 2.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-Fabricate as per Dwg D3468 Using Dt 8853B Template

SB 06/04/26 10

|     |     |                              |
|-----|-----|------------------------------|
| 3.0 | QC5 | INSPECT WORK TO CURRENT STEP |
|-----|-----|------------------------------|



**Comment:** INSPECT WORK TO CURRENT STEP

0604.27 10

|     |             |                       |
|-----|-------------|-----------------------|
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



**Comment:** PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: ST439

SP 06/04/27 10

|     |    |                  |
|-----|----|------------------|
| 5.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



**Comment:** DOCUMENT CONTROL  
 Inspection Level 21

06/04/28 10

Job Completion



U 06.04.28

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/04/28

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

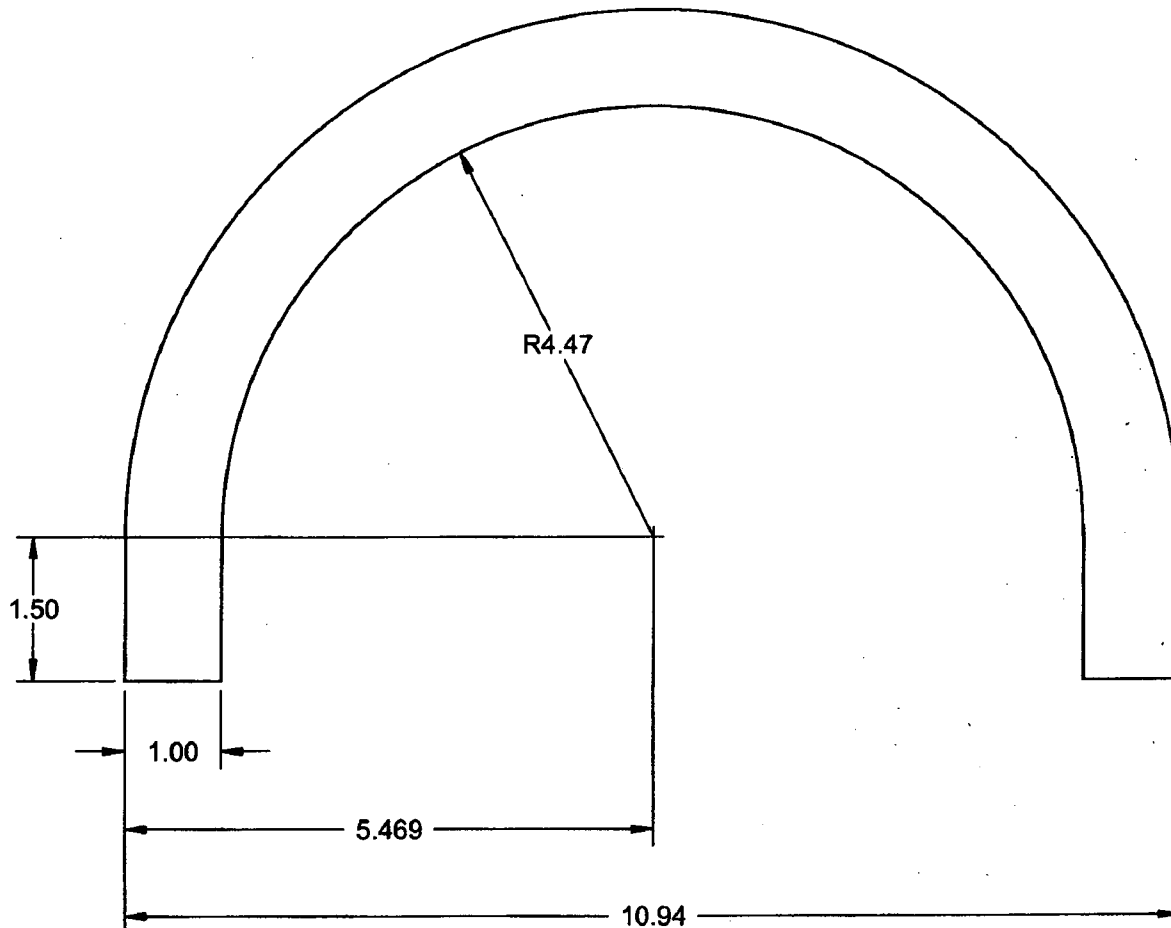
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**DART**

|                               |                                |  |                        |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br><b>D3468</b>                              | REV. A<br>SHEET 2 OF 2 |
| DATE<br><b>05.12.08</b>       |                                | TITLE<br><b>SEALS</b>                                    | SCALE<br>1:2           |

RELEASED  
06-04-03 *[Signature]*



### **D3468-3 LARGE SEAL STRIP**

#### **NOTES:**

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries